## **CLAIMS**

What is claimed is:

- 1. A method for generating a continuous stream of liquid metal droplets for selective application to locations on a substrate comprising:
  producing a continuous stream of liquid solder metal droplets; and selectively directing said stream of liquid solder metal droplets in a first dimension and a second dimension, said selectively directing to said locations on said substrate comprising:
  raster scanning said stream of liquid solder metal droplets, said raster scanning including electrically charging said liquid solder metal droplets; and deflecting said electrically charged liquid solder metal droplets in said first dimension and said second dimension to said locations on said substrate; and blanking selectively said stream of liquid solder metal droplets to prevent a portion of said stream of liquid solder metal droplets from contacting said substrate.
- 2. The method according to claim 1, wherein said producing step further comprises: heating a metal to a liquid state; controlling a temperature of said solder metal in said liquid state to maintain said solder metal in said liquid state.
- 3. The method according to claim 1, wherein said producing step further comprises: inducing a pressure on a source of liquid metal; and vibrating said liquid metal to cause said liquid solder metal droplets to be formed as said pressure is induced on said source of liquid solder metal.
- 4. The method according to claim 3, wherein said pressure inducing step is generated by a piezoelectric crystal driven by a given frequency to produce a desired pressure.

- 5. The method according to claim 3, wherein said vibrating step is generated by a piezoelectric crystal driven by a selected frequency to produce a given vibration frequency sufficient enough to form droplets having a diameter substantially in the range of about 40 microns to about 300 microns.
- 6. The method according to claim 1, wherein said producing step further comprises forming said liquid solder metal droplets having a substantially consistent diameter in the range of about 40 microns to about 300 microns.
- 7. The method according to claim 1, wherein said blanking step comprises blanking when said stream of liquid metal droplets is positioned between an endpoint of a first line and a start point of a second line.
- 8. The method according to claim 1, wherein said blanking step further comprises: deflecting said stream of liquid solder metal droplets; and catching said deflected stream of liquid solder metal droplets prior to being deposited on said substrate.
- 9. The method according to claim 1, wherein said directing step comprises programmably controlling a direction of said stream of liquid solder metal droplets.